LEGAL AND **ADDITIONAL INFORMATION**

SAMSUNG. **PRINTING INNOVATION.**

In modern society, keeping up with technology is critical to the success of any business or the productivity of any individual. The choice of technology can be the difference between survival and leadership.

As the workplace becomes more digitised and the workforce becomes more mobile, printer and copier devices must also adapt and evolve.

Printer technology and satisfaction lag the electronics innovation most employees expect. Nor has there been any major entrant to help shake change.

Until now.

About Samsung Electronics Co., Ltd.

Samsung Electronics Co., Ltd. inspires the world and shapes the future with transformative ideas and technologies, redefining the worlds of TVs, smartphones, wearable devices, tablets, cameras, digital appliances, printers, medical equipment, network systems and semiconductors. We are also leading in the Internet of Things

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space through, among others, our Digital Health and Smart Home initiatives. We employ 307,000 people across 84 countries. To discover more, please visit our official website at www.samsung.com and our official blog at global.samsungtomorrow.com.

For more information

about Samsung Printing Solutions,

To find the right supplies for your printer, visit samsung.com/uk/support/category/pcperipheralsprinter/printer/

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2015-01

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IS NOW SUPER SIMPLE.

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Samsung is printing innovation.

Samsung is applying its ingenuity to develop breakthrough printing

solutions that ignite productivity. Only Samsung has the electronics

expertise to design and build a printer that fits the way society

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Samsung A3 Colour Multifunction **SMART** MultiXpress

X7600GX | X7500GX | X7400GX | X7600LX

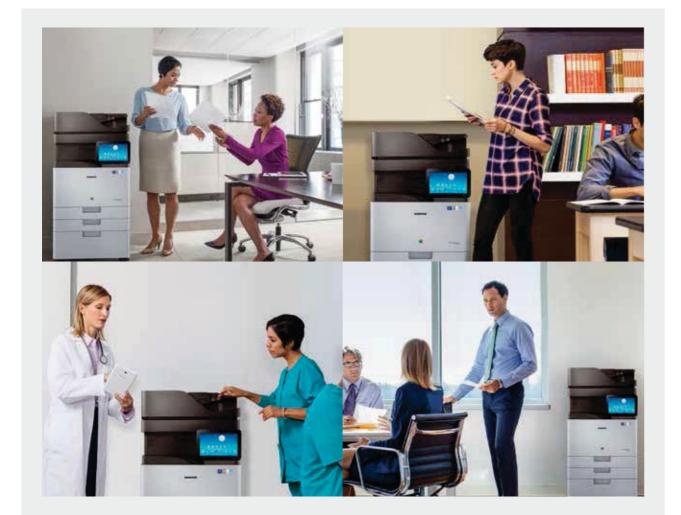


SAMSUNG. PRINTING INNOVATION.



GO BEYOND YOUR WORK CAPABILITIES WITH SMART PRINT INNOVATION

Take business performance to a new level with smart printing



A3 printer market trends

The A3 colour printer market is growing, primarily in the number of units sold in the 31-69 ppm segment. Vertical markets, such as professional service organisations, financial institutions, and government and public service agencies, comprise a large market share due to their high average monthly print volume (AMPV).

These high-print-volume vertical markets all demand the same key requirements when choosing multifunction printers (MFPs). Fast, highquality deliverables are essential to any business in order to enhance productivity and project a professional image to customers. Reliability is also vitally important to ensure high productivity and efficiency by minimising equipment failures and providing an agile response when needed. In addition, scalability with software tailored to specific business needs, is a key factor in succeeding in the ever-changing business environment.

Samsung's flagship A3 colour multifunction printers (MFPs) SMART MultiXpress X7600GX / X7500GX / X7400GX / X7600LX

These powerful X7600 series of MFPs are specifically designed to respond to the growing A3 printer market trend, boasting smart usability that enables businesses to work faster and more efficiently with intuitive, user-friendly controls. Equipped with high-performance, cost-efficient features and embedded security, Samsung X7600 series MFPs meet the demands of businesses that depend on high-volume printing with low total cost of ownership (TCO).

Samsung SMART MultiXpress:



X7600GX (60 ppm)

X7600LX (60 ppm)

BOOST PRODUCTIVITY WITH FAST, SMART AND RELIABLE **X7600 SERIES MFPS**

Weigh the advantages of X7600 series printers

Do more twice as fast

- 1.5 GHz quad-core CPU, enabling 2X faster print speeds compared to a dual-core CPU
- Up to 240 images per minute (ipm) using a Dual-Scan Document Feeder (DSDF) GX mod
- 1,200 dpi high resolution for quality output
- Next-generation toner technology for superb finishes
- Rendering Engine for Clean Page (ReCP) technology for sharp images

Work Smarter

- Smart UX Center powered by Android[™] on the 90-degree pivoting screen for full-page previewing
- Enterprise-level Samsung Cloud Print[™]
- Wireless option with Active NFC

X7500GX (50 ppm)



X7400GX (40 ppm)

Remain worry-free

- Best-in-class maximum monthly duty (up to 330K)
- Samsung Smart Printer Diagnostic System (SPDS) app, providing the ability to fix printing issues from virtually anywhere
- Samsung eXtensible Open Architecture (XOA), providing customised printing solutions to maximise efficiency and security

GET YOUR JOBS DONE 2X FASTER IN SUPER-FINE QUALITY



Get sharper-quality print output Two times faster dual scanning

The X7600 MFPs deliver best-in-class document scanning speeds with the Dual-Scan Document Feeder (DSDF) feature, which scans both sides of a document at the same time. These workhorse printers can dual-scan up to 240 ipm, twice the scanning speed of the X4300 series and six times that of other printers, which typically scan at 36 ipm. This blazing-fast scan speed equates to four pages being scanned every second, raising digital copy processing time considerably, as well as productivity.



Work more efficiently Enhanced productivity with variable options

Various options are available to boost productivity, including a 2,250-sheet booklet finisher and a 3,250-sheet high-volume finisher that automatically staples up to 65 sheets, for high-volume document handling. An inner finisher can separate, collate and staple up to 50 sheets. Various punch kits are also available. Users can print up to 6,140 pages with a side and bottom High-Capacity Feeder (HCF).

Get clear results with micro-rendering (Rendering) Crisp 1,200 x 1,200 dpi resolution

Samsung X7600 MFPs are equipped with a high-quality Laser Beam Scanning Unit (LSU) that produces consistently clear, crisp output. Using micro-rendering to smooth out rasterized edges and a 1,200 x 1,200 dpi resolution, the X7600 MFPs provide sharp-looking printouts every time. That equates to two times the resolution of typical printers. When the printed materials look good, the company looks good.

Obtain high-gloss output (Printing) The next-generation toner technology for superb finishes

Samsung uses advanced chemistry in its toner cartridges to ensure the best finishes possible for every printout. Using its next-generation polymerized toner development, Samsung has achieved a nine percent reduction on fixation temperature, which means toner adhesion can be accomplished at a lower temperature, from 170°C (338°F) down to 155°C (311°F). A lower fixation temperature translates to lower energy consumption.

Get cleaner output Rendering Engine for Clean Page (ReCP)

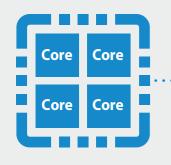
Samsung's unique ReCP technology delivers professional-quality output with sharp text and clean images, ensuring a perfect-looking printout ensuring consistently perfect-looking results. The innovative technology automatically sharpens the focus of both graphics and text, resulting in professional-looking printouts and company image.



Print every second (Processing)

Powerful quad-core CPU

The Samsung MultiXpress X7600 series of MFPs boasts the industry's first quad-core 1.5 GHz CPU with System-on-Chip (SoC) technology, delivering high-performance interpreting and rendering emulation. This robust CPU provides the power and capacity to accomplish print and copy tasks of virtually any size or complexity swiftly, as fast as a print every second. These powerful printers are twice as fast in real speed as conventional dual-core-based MFPs, enabling jobs to be completed in half the time. As a result, businesses can run much more productively and efficiently using high-performance, high-speed, 1,200 dpi-quality X7600 series MFPs.



OUAD-CORE 1.5 GHz CPU



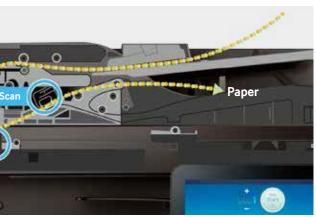












WORK SMARTER WITH AN INTUITIVE USER EXPERIENCE

Work SMART, just like on a tablet

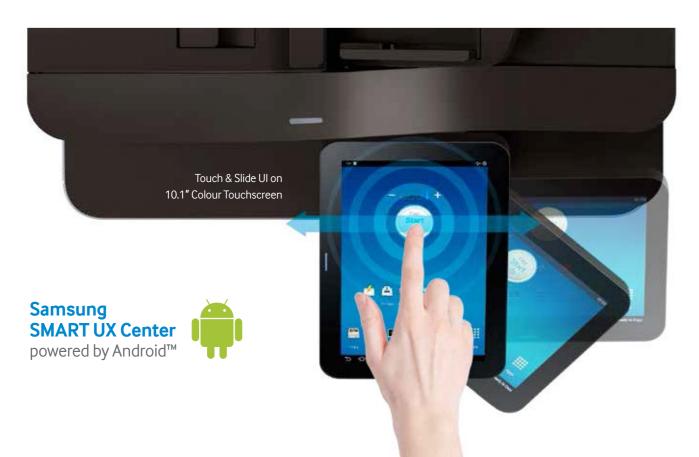
User-friendly Samsung SMART UX Center on a 90-degree pivoting screen

Samsung X7600 MFPs are designed with smart-generation user in mind, boasting the industry's first Android-based printing UX. The Samsung SMART UX Center 2.0 functions just like a tablet with an intuitive touch-to-print display screen for easy use and is compatible with various Android-based devices. Included are custom widgets for creating instant, one-tap access to frequently used functions. This customisable user interface (UI) further simplifies operation and can be shared with various fleets.

For enhanced usability, Samsung's full HD 2,560 x 1,600 dpi resolution display pivots 90 degrees for fullpage portrait or landscape viewing. This innovative feature enables users to easily review and edit their documents before printing without zooming or having to return to their PCs. In addition, applications such as Hancom Office® support the horizontal view mode and edits of Microsoft® Office® Word, PowerPoint® and Excel® documents. Samsung's new Smart Workspace lets users complete jobs with their preferred UI, address book and files virtually anywhere. The workspace can even be personalised to suit individual needs with preloaded applications and widgets for one-tap access to frequently used functions.

Samsung's new Printing App Center enables users to easily set up the printers by simply downloading essential apps from the app center's web portal. Other convenient options available online include the Workbook Composer, which gives users the ability to crop desired content, automatically scan it and save it for final formatting and editing without needing a PC. Hancom Office enables the viewing, printing and editing of Office documents. And with Smart Colour Manager*, users can apply various colour effects to images and adjust them. Colour can also be easily adjusted based on the colour output of the other printers. These easy-to-use features boost productivity, enabling workers to do more in less time.

* Will be available in Mar, 2015 on the Printing App Center





Print safely, virtually anywhere

With the evolution of mobile technology and the adoption of Bring-Your-Own-Device (BYOD) policies, conducting business is no longer confined to the four walls of an office. This increased flexibility requires the ability to perform functions remotely, specifically printing, copying and scanning. Samsung X7600 MFPs provide complete support for quality mobile printing. Using Samsung's private cloud, users can work in a secured internal network, and our cloud architecture supports scalability and ease of deployment.

When working remotely, security is always a great concern and Samsung has it covered. Our enterprise-level encryption capabilities ensure end-to-end security throughout the entire printing process. Plus, our Mobile Device Management (MDM) solution provides full integration for enterprise mobility. Secure sharing of documents and collaborating with colleagues using instant messaging (IM) is also supported. Samsung MFPs are easily integrated with legacy enterprise applications, as well as existing print management and workflow solutions.



Tap to print with NFC technology Wireless option with Active NFC

Just when it seemed printing couldn't get any more convenient, users can now connect and print with ease using Samsung's X7600 MFPs with advanced NFC technology. Simply tap, then print, scan or fax documents from any NFC-supported mobile device. The wireless option with Active NFC provides user authentication through a mobile device, secure printing and easy Wi-Fi setup and management with Samsung Mobile Print Pro.



Enterprise-level Samsung Cloud Print



REMAIN WORRY-FREE FROM **DOWNTIME AND** TROUBLESHOOTING

Reduce costs with high durability

Best-in-class maximum monthly duty (Up to 330K)

The Samsung X7600 series MFPs boast the best-in-class maximum monthly duty, delivering high durability and ensuring cost reduction and freedom from trivial work typically spent changing toner cartridges, drums and a developer.





Diagnose print issues on the go Easy-to-use Samsung Smart Printer Diagnostic System (SPDS)

Printer failures are never welcome occurrences. But when they happen while you are away from the office or pressed for time, they are that much more frustrating. With Samsung SPDS-equipped X7600 MFPs, downtime is minimised, whether you are working across the office or on the other side of the globe.* SPDS is a smartphone app that's a service tool for diagnosing printer failures. It can also send preemptive alerts to smartphones, addressing issues before they occur. The app provides the latest information on Samsung MFPs in real time, using pictures and videos of its components, as well as measurement guides, to simplify troubleshooting, even for those with little technical knowledge. The ability to solve printer issues quickly without a service technician saves time and costs.

* MX7 contents will be available beginning February 27, 2015



Ensure a secure print operation XOA output management (security) solutions

Samsung's Samsung's XOA platform provides customised enterprise solutions for integration with our X7600 MFPs to satisfy specific business requirements. Our output management solutions provide costeffective, secure print operations. SecuThru™Lite 2 enhances document security and reduces costs with user authentication. The Usage Tracker controls printing expenses by easily tracking device functions.

Increase productivity with simplified management XOA document management (productivity) solutions

Samsung's document management solutions increase productivity and provide easy management along with security and efficiency. The solutions consist of SmarThru™ Workflow Lite, which increases productivity with its cost-saving automated workflow solution. Also included is the Secure Login Manager, which safeguards valuable data and devices from unauthorised use. Plus, Cloud Connector provides easy, secure access for scanning to and printing from the cloud.

Lower IT fleet management costs XOA fleet management solution

For businesses that have fleets of printing devices, Samsung provides a cloud-based fleet management solution for lowering IT department management costs. Business Pro Printing Solutions™ reduce TCO by increasing productivity with simple management. IT departments can monitor, maintain, service and supply an entire infrastructure of printers and MFPs remotely. Managers can create status alerts and receive notifications when alerts occur multiple times. Hundreds of thousands of devices can be easily managed and integrated into Enterprise Resource Planning (ERP) solutions from one server. Plus, customised reports can be created and distributed to key personnel on a regular basis.







CUSTOMISE YOUR MFP WITH FLEXIBLE PART OPTIONS

With 25 total options

Samsung offers businesses 25 different options that enable the printers to handle more documents, faster, adding value to the X7600 series MFPs by enhancing productivity. Options include a high-volume finisher that staples up to 65 sheets and a 25-sheet booklet finisher that assembles a 100-page booklet. Plus, each finisher conveniently comes equipped with the stapler. A high class Wi-Fi protocol option, which supports an additional 5GHz compared with a typical 2.4 GHz speed, enables users to transmit high-volume data with reliable performance.

• Factory Configured

O---- Optional

Configurations & Options

Paper Out	put Option	120/240 IPM DSDF (GX mo 80/160 IPM DSDF (LX mo	Multipurpose Table	7
Job Separator SL-JST501S	Inner Finisher SL-FIN502L		Work Table	
		•	CLX-WKT001	
(0	R		Wireless/NFC Kit SL-NWE002X, SL-NWE00	onx I I
High-Volume Finisher SL-FIN701H	Booklet Finisher SL-FIN701B	and a second sec	Additional Network Kir SL-NWA001N	
			FDI Kit CLX-KIT10F	1
			Fax Kit CLX-FAX160	
		· ·	Dual Fax Kit SL-FAX2501	
(R	-	Cassette Locking Kit SL-CLK501	
Staples (Inner, Booklet) SCX-STP000	Staples (For 65-sheet stapling) SL-STP000	Paper Input Optio	n	
(0	R	Cabinet SL-DSK501T	DCF HCF SL-PFP501D SL-HCF501B	HCF-Side SL-HCF501S
Punch Kit ner - 2/3, 2/4, Swedish)	Punch Kit (Booklet - 2/3, 2/4, Swedish)	OR	OR	
SL-HPU501T, PU501F, HPU501S	SL-HPU701T, HPU701F, HPU701S	-	E SI	

SAMSUNG MultiXpress X7600GX | X7500GX | X7400GX | X7600LX

Technical details made to support your business

General Specif		Paper Handling		Options	
Speed	- X7600GX	Paper Capacity (Std) 1,140 Sheets / (Max) 6,140 Sheets		Double Cassette Feeder (SL-PFP501D)	
- X7500GX B&W / Colour: 5/ - X7400GX B&W / Colour: 4/	B&W / Colour: 50 ppm in A4 / 26 ppm in A3	Media Size	- MP Tray: 98X148mm-320X457mm (3.87X5.8"-12.6X18") - Tray 1: 98x148mm-297x390mm - Tray 2: 148x210mm-320X457mm (5.8X8.2"-12X18")	Capacity Media Sizes	1,040 Sheets (520 Sheets x 2) 140 x 210 mm - 320 x 457 mm (5.5 x 8.2 in 12 x 18 in.)
	- X7400GX B&W / Colour: 40 ppm in A4 / 21 ppm in A3 - X7600LX			Media Types	Plain Paper, Thin Paper, Thick Paper, Punched Paper
	B&W / Colour: 60 ppm in A4 / 31 ppm in A3	Media Type	- MP Tray: Printer Default, Plain Paper,	Media Weight	60 to 300 gsm
Processor	1.5 GHz Quad core		Thick Paper, Thin Paper, Bond Paper, Colour Paper, Cardstock, Labels, Envelope, Preprinted, Letterhead, Recycled Paper, Cotton, Archive, Glossy - Tray 1, 2: Plain Paper, Thin Paper, Bond, Punched, Preprinted, Recycled, Label,	Sensing	H/W Install Detect, Paper Empty & Low Lev
Memory HDD	6GB (2GB for Android OS) 340GB				Detect, Paper Size Detect
Operational Panel	10.1" TFT LCD with Initial cap Touch, Multitouch, Haptic, Resolution: 2,560 x 1,600			High-capacity Fee	der - Bottom (SL-HCF501B)
				Capacity	2,000 Sheets (80 g/m ² / 20 lb bond)
Interface	High-speed USB 3.0, Ethernet 10/100/1,000 BaseTX, IEEE® 802.11 b/g/n (Optional)		Cardstock, Letterhead, Thick, Cotton, Coloured, Archive, Glossy, Envelope	Media Sizes	A4, Letter
			(Tray1 Only)	Media Types	Plain Paper, Thin Paper, Thick Paper, Punched Paper
Duty Cycle. Monthly	- X7600GX: 330,000 Pages - X7500GX: 250,000 Pages - X7400GX: 200,000 Pages	Media Weight	- MP Tray: 60 ~ 325g/m ² : Simplex - Tray 1, 2: 60 ~ 300g/m ²	High-capacity Fee	der - Side (SL-HCF501S)
	- X7600LX: 330,000 Pages		60 ~ 256g/m ² : Duplex	Capacity	3,000 Sheets @ (80 g/m²)
Dimensions (W x D x H)	- X7600GX / X7600GX / X7600GX 585 x 670 x 932.2 mm (23 x 26.4 x 36.7 in.)	ADF Document Size	Ledger / Letter / Legal / Oficio / Folio / A3 / A4 / JIS B5 / ISO B5 / Executive / A5 / A6 / Statement / Custom	Media Sizes	A4, Letter
				Media Types	Plain Paper, Thin Paper, Thick Paper,
	585 x 670 x 1,188.4 mm (w/ stand) (23 x 26.4 x 46.8 in.)	ADF Capacity	520 Sheets @ (80 g/m²) x 2	modia 19000	Punched Paper
	585 x 670 x 883.7 mm			Media Weight	60 to 300 gsm
-	(23 x 26.4 x 34.8 in.) - X7600LX 585 x 670 x 1,139.9 mm (w/ stand)	Copy Specifica	ation	Sensing	H/W Install Detect, Paper Empty & Low Level Detect
Weight	(23 x 26.4 x 44.9 in.) - X7600GX / X7600GX / X7600GX: 122 kg	First Copy Out Time (Colour/Mono)	- X7600GX: 4.5/3.0 sec - X7500GX: 5.1/3.4 sec	Inner Finisher (SL-FIN502L)	
	- X7600LX: 109 kg		- X7400GX: 6.1/4.2 sec	Capacity	500 Sheets Stacking, Internal
Network Protocols	IP Management (DHCP, BOOTP, AutoIP, SetIP, Static) / Discovery Protocol (SLP,		- X7600LX: 4.5/3.0 sec	Staple Capacity	5,000 Staples / Cartridge
	UPnP, Bonjour®, DNS, ŴINS) / Printing Protocol (TCP / IP, LPP, IPP, WSD) / Management Protocol (SMMPv1.2, SMMP3, SMTP, Talnet) / Scan Protocol (SMTP, FTP, SMB, WSD) / Security Protocol (SMB, Kerberos™, LDAP, IPsec, EAP) SSL / TLS, IPsec, SNMPv3, Protocol & Port Management, IPv6, IP / MAC Filtering, IEEE	Resolution	Up to 600 x 600 dpi	Stacking	- Top Tray: 50 Sheets (A4/LT @ 80 gsm)
		Zoom Rate	25% - 400%		- Finishing Tray: 500 Sheets (A4/LT @ 80 gs
		Multi Copy	Up to 9,999	Output Stacking	Face Down
Network Security		Copy Features	Proof Copy / N-Up / ID Card Copy / Poster Copy / Image Repeat / Booklet / Covers / Transparencies / Book Copy / Interrupt Copy / Erase Edge / Save to File	Booklet Finisher (SL-FIN701B)	
Network Security				Capacity	65 Sheets Stapling / 2,000 Sheets Stacking
	802.1x support (Optional)			Staple Cartridge	5,000 Staples / Cartridge
OS Compatibility	[Windows [®]] - Windows [®] XP (32/64bit) / 2003 (32/64bit) / Vista (32/64bit) / 2008 / Win7 / 2008 R2 (64 only) / Win8 / 2012 / Win8.1 / 2012 R2 [Linux [®]] - Red Hat Enterprise Linux [®] WS 5, 6 (32/64bit) - Fedora 12, 13, 14, 15, 16, 17, 18, 19, 20(32/64bit) - OpenSuSE 11.2, 11.3, 11.4, 12.1, 12.2, 12.3, 13.1 (32/64bit) - Ubunt [®] 10.04, 11.04, 11.10, 12.04, 12.10, 13.04, 13.10, 14.04 (32/64bit) - SuSE Linux Enterprise Desktop 10, 11 (32/64bit) - Debian [™] 6, 7 (32/64bit) - Mint 13, 14, 15, 16 (32/64bit) [Mac]	Scanner Speci	ification	Stacking	- Top Tray : 250 Sheets (A4/LT @ 80 gsm) - Finishing Tray : 2,000 Sheets (A4/LT @ 80 gs
		Speed	- X7600GX / X7600GX / X7600GX (Mono) 120/240 ipm / (Colour) 120/240 ipm - X7600LX	Output Stacking	Face Down
				High-volume Finisł	ner (SL-FIN701H)
			(Mono/Colour) 80/160 ipm	Capacity	65 Sheets Stapling / 3,250 Sheets Stacking
		Compatibility	Network TWAIN, Network SANE	Staple Cartridge	5,000 Staples / Cartridge
		Scan File Formats	PDF / Compact PDF / Searchable PDF / JPEG / XPS / TIFF-S / TIFF-M / TIFF	Stacking	- Top Tray : 250 Sheets (A4/LT @ 80 gsm) - Finishing Tray : 3,000 Sheets (A4/LT @ 80 gs
		Resolution	600 x 600 dpi (Optical), 4,800 x 4,800 dpi (Enhanced)	Output Stacking	Face Down
		Destination	Email, FTP, SMB, BOX, USB, WSD, PC		
	- Mac OS® X 10.6 ~ 10.10			Others	
Power Consumption	2.0 W (Sleep) / 30 W (Ready) / 1.3 kWh (Max)	Fax Specificat	ion (Optional)	General	Cabinet, Job Separator, Work Table, Multipurpose Table, Tray Locking Kit
		Modem Speed	33.6 Kbps	Network	Wireless/NFC Kit, Wireless/BLE/NFC Kit,
Print Specifica	tion	Compatibility	ITU-T G3, Super G3		Additional LAN Kit, FDI Kit, Fax Kit, Dual Fax I
Print Speed(A4)			203 x 98 dpi (Std), 203 x 196 dpi (Fin), 300 x 300 dpi (Super-fine), 600 x 600 dpi (Ultra-fine)	Punch Kit	Auto change 2/3 or 2/4 hole, Swedish 4
	- X7600LX: 60/60 ppm	Fax Functions	TTI / RTI / Auto Reduction / Multi-send (Same as Group Dial Capacity) / Delayed Send / Memory RX / Secure Rx (<-secure TX) / Time Secured Fax	Consumable	
Resolution	1,200 x 1,200 dpi (optical)			Toner Capacity	(CMY) 30,000 pages / (K) 45,000 pages
	9,600 x 600 dpi (enhanced)			Drum Capacity*	(CMY) 200,000 pages / (K) 280,000 pages
Print language	PCL5, PCL6 (XL), PostScript Level 3,	Max. Line	2nd lines	Waste Toner Container	
	PDF 1.7, XPS				

 $^{\ast}\,\text{HCF}\textsc{-side}$ is not compatible with the Cabinet, SL-DSK501T



mance and yield recommended using genuine Samsung parts